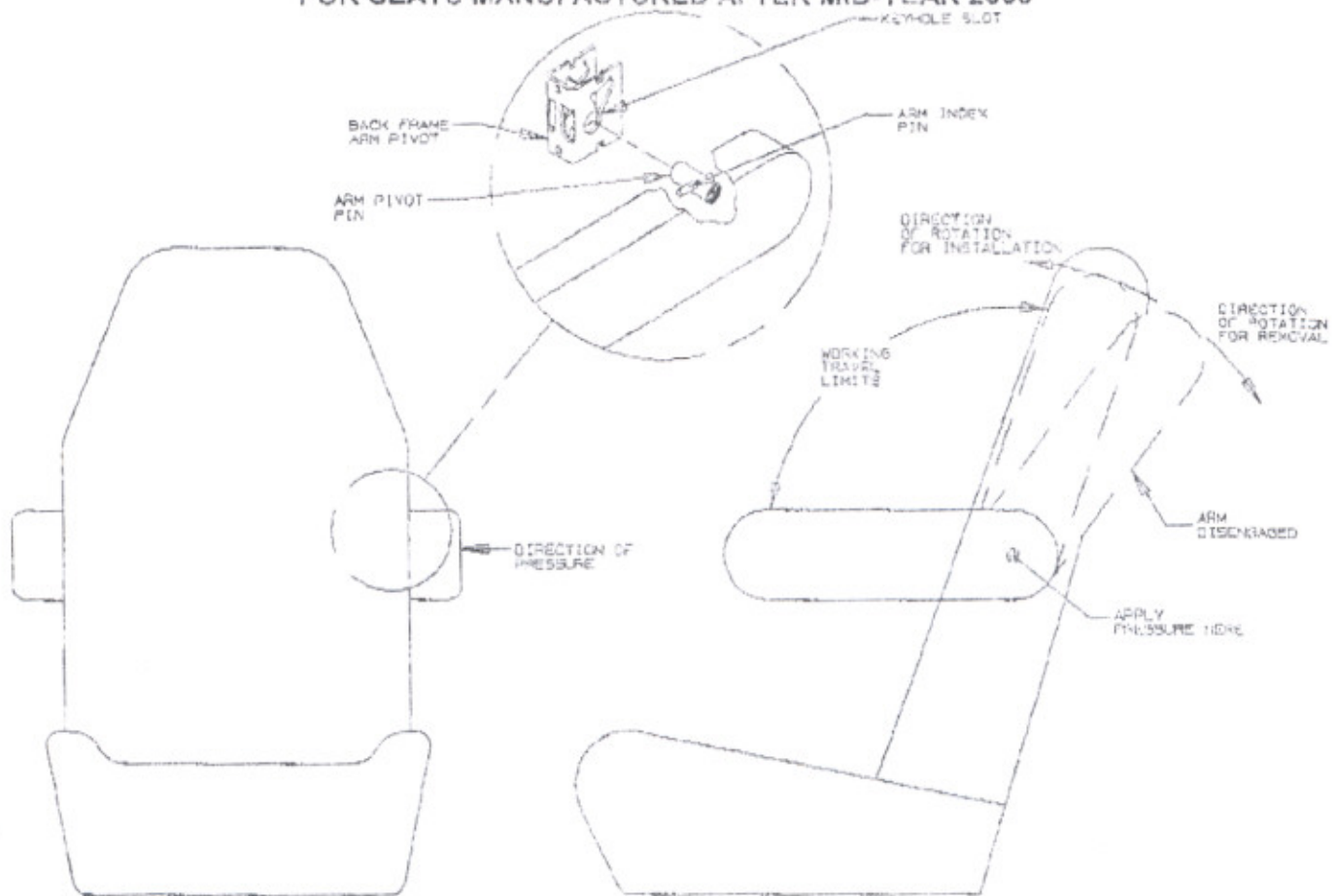


FLEXSTEEL BUCKET SEAT ARM REMOVAL AND INSTALLATION INSTRUCTIONS

FOR SEATS MANUFACTURED AFTER MID-YEAR 2000



TO REMOVE ARM:

1. With the arm in its upper working limit position, apply light rearward pressure on the front of the arm while pushing inward on the rear of the arm at the position shown.
2. Rotate the front of the arm rearward to the approximate position shown. Apply outward pressure to the arm allowing the index pin to align with the keyhole slot on the back frame arm pivot. Once the pin and slot are aligned pull the arm outward to remove the arm.

ARM INSTALLATION:

1. Align the arm index pin with the keyhole slot on the back frame arm pivot and push the arm inward until the arm pin clears the keyhole slot. Rotate the arm forward until it stops.
2. Apply light downward pressure on the front of the arm and push inward on the rear of the arm until the arm rotates past the internal arm stops. Remove inward pressure on the rear of the arm after the arm enters its working travel limits.



Flexsteel[®]
 Excellence in Vehicle Seating

P.O. Box 877
 Dubuque, IA 52004-0877
 Phone: 563-556-7734
 Fax: 563-583-2712

P.O. Box 129
 New Paris, IN 46353-0129
 Phone: 219-831-4050
 Fax: 219-831-3248

P.O. Box 4607
 Riverside, CA 92514-4607
 Phone: 951-354-2440
 Fax: 951-785-5977

8/31/07

Att: Peter Glasper RVZ